

REMOVING RADIUM-226 FROM ION EXCHANGE RESINS USED IN DRINKING WATER TREATMENT

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Presentation Outline

- Radionuclide/Radium-226 Regulations
- Radium-226 Treatment Processes
 - Ion Exchange Resins/Water Treatment
- Research Work Tasks
 - Resin Exhaustion Study
 - Resin Regeneration
 - Batch Studies
 - Column Study
 - Field Verification Study

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Drinking Water Regulations for Radionuclides

- 1962 US Public Health Services DWS
 - 3 pCi/L Radium 226
- 1977 USEPA National Interim Prim. DWS
 - 5 pCi/L Combined Radium 226/228
- 2000 USEPA Radionuclide Rule

Regulated Contaminant	MCL	MCLG
Beta/Photon emitters	4 mrem/year	0
Gross alpha particle	15 pCi/L	0
Combined Radium-226/228	5pCi/L	0
Uranium	30 ug/L	0

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Options for Removing Radium-226 from Drinking Water

- EPA Best Available Technologies (BAT)
 - Ion Exchange (IX)
 - Lime Softening
 - Reverse Osmosis
- Non-Treatment Methods
 - Blending water sources to below standards
 - Find alternate well site

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Radium-226 Treatment Using Ion Exchange Resin

- Raw water flows through treatment unit
- Exchanges Ion (Resin Exhaustion)
$$2[\overline{\text{RSO}}_3]\text{Na}^+ + \text{Ra}^{2+} \rightleftharpoons [2\overline{\text{RSO}}_3]\text{Ra}^{2+} + 2\text{Na}^+$$
- Backwash Cycle (Resin Regeneration)
$$[2\overline{\text{RSO}}_3]\text{Ra}^{2+} + 2\text{Na}^+ \rightleftharpoons 2[\overline{\text{RSO}}_3]\text{Na}^+ + \text{Ra}^{2+}$$

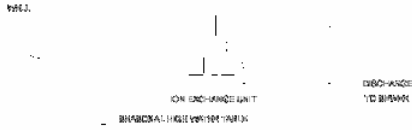
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Cation Exchange Resin

- Effectiveness of a cation exchange resin to treat water containing radium-226 is based on:
 - Competing ion affinities
 - Initial concentration in raw water
 - Resin capacity or abundance of oppositely charged sites

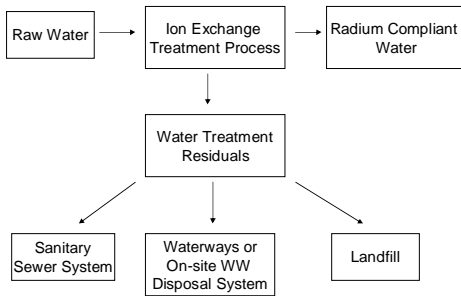
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Typical Home Water Softening System Using Ion Exchange



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Disposal Options for Ion Exchange Waste



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Project Specific Objectives

- Objective 1
 - Determine the extent of radium-226 accumulation and possible irreversible fouling on cation exchange resins during average treatment conditions
- Objective 2
 - Assess the amount of radium-226 desorbed during cleaning conditions by use of various regenerate solutions and contact times
- Objective 3
 - Determine the effect exposure time has on radium-226 removal process during cleaning

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Project Work Tasks Outline

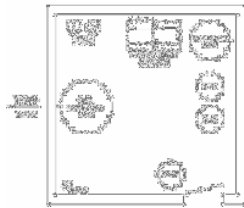
- Objective 1
 - Resin Exhaustion Column Study
 - Treat water with trace radium-226 concentrations using cation exchange resins
 - Accumulate Ra-226 on cation exchange resin for cleaning
- Objective 2
 - Resin Regeneration Batch Studies
 - Assess the impact of cleaning variables on exhausted resin containing radium-226
 - Resin Regeneration Column Study
 - Optimize most influential resin regeneration variables
- Objective 3
 - Field Assessment of Fouled Cation Exchange Resins
 - Compare optimized cleaning solution for new resins to resins which have been in operation for an extended period of time

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Objective 1 - Resin Exhaustion Study Site Location & Layout



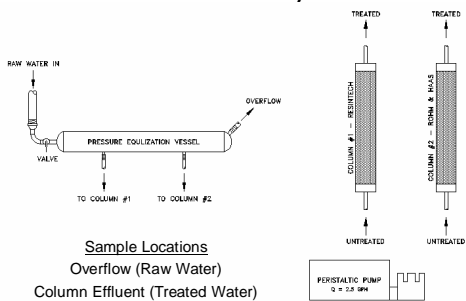
Water Treatment Building
For Apartment Complex
Pelham, NH



Treatment Building Layout

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Objective 1 - Resin Exhaustion Study Column Layout



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Objective 1 - Resin Exhaustion Study Sampling Event



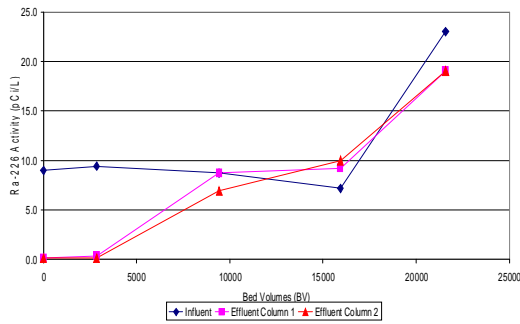
Sample Volumes
2 L (Radium-226)
14 mL (Metals)



Raw Water Data
Radium-226 (10.8 pCi/L)
Calcium (150.3 mg/L)
Magnesium (25.1 mg/L)
Iron (2.2 mg/L)

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Objective 1 - Resin Exhaustion Study Radium-226 Breakthrough Curve



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Objective 1 - Resin Exhaustion Study Cation Accumulations on Resins

Summary Table - Column Setup 1 (40 Days)			
Item	Units	Resintech	Rohm & Haas
Radium-226	pCi/g	34.5	36.0
Calcium	mg/g	48.4	8.0
Magnesium	mg/g	3.0	1.1
Iron	mg/g	1.0	0.5

Summary Table - Column Setup 2 (28 Days)			
Item	Units	Resintech	Rohm & Haas
Radium-226	pCi/g	17.0	16.5
Calcium	mg/g	16.4	9.7
Magnesium	mg/g	1.7	1.4
Iron	mg/g	0.1	0.3

Note: All concentrations based on gram dry weight resin

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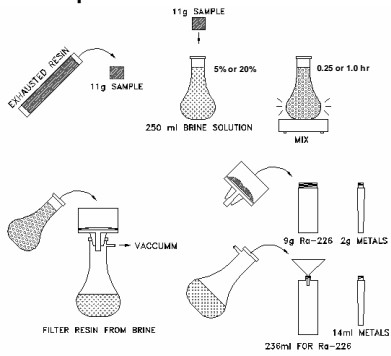
Objective 2 - Resin Regeneration Batch Studies Experimental Approach

To assess various Regeneration Conditions

Sample	Brine Strength (% NaCl)	pH	Regenerate Contact Time (hr)	Ra-226 to Resin Exposure Time (days)
1	5	5.5	0.25	30 to 166
2			1.0	
3		8.5	0.25	
4			1.0	
5	20	5.5	0.25	
6			1.0	
7		8.5	0.25	
8			1.0	

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Objective 2 - Resin Regeneration Batch Studies Experiment Procedure



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Objective 2 - Resin Regeneration Batch Studies Photo Summary 1



Brine Solution & pH meter



Brine and Resin Samples

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Objective 2 - Resin Regeneration Batch Studies Photo Summary 2



Samples on Mixing Table



Sample Containers
& Filter Setup

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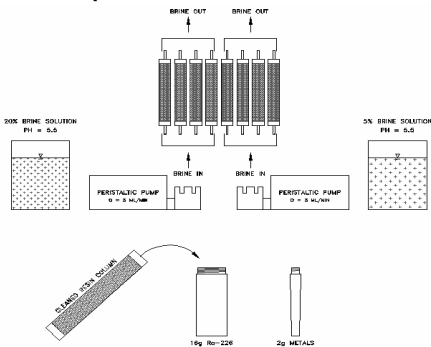
Objective 2 - Resin Regeneration Batch Studies Analysis of Variance Results

Factors	Degrees of Freedom	Sum of Squares	F Ratio	% Contribution
Brine Strength	1	1.022	105.802**	46.0%
Resin Type	1	0.351	36.332 **	15.5%
Initial Radium-226 Activity	1	0.239	24.751**	10.4%
Column Setup	1	0.183	18.980 **	7.9%
Brine pH	1	0.075	7.817**	3.0%
Radium-226 to Resin Exposure Time	1	0.005	0.555**	N.S.
Brine to Resin Contact Time	1	0.000	0.01	N.S.
Error	64	0.618		17.1%

**Significant at 99% confidence interval
N.S. = Factor Not Significant

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Objective 2 - Resin Regeneration Column Study Experiment Procedure



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Objective 2 - Resin Regeneration Column Study Experimental Approach

Using the most influential variables from Batch Studies

Column	Resin	Pump	pH	Brine Strength	Contact Time (hr)	Flow Rate (mL/min)
1	Rohm & Haas	1	5.5	5%	0.5	3 ml/min
2	Resintech				0.25	
3					0.5	
4					1	
5	Rohm & Haas	2	5.5	20%	0.5	
6	Resintech				0.25	
7					0.5	
8					1	

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Objective 2 - Resin Regeneration Column Study Photo Summary



Column Setup



Resin Sample

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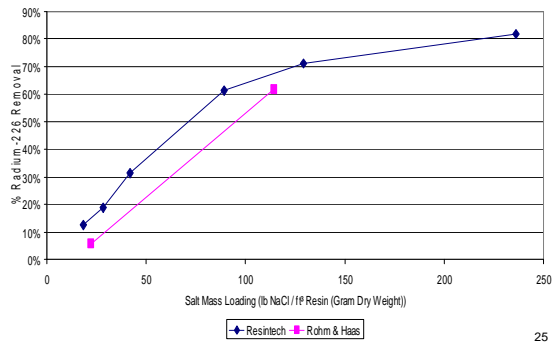
Objective 2 - Resin Regeneration Column Study Analysis of Variance Results

Factors	Degrees of Freedom	Sum of Squares	F Ratio	% Contribution
Brine Strength	1	142.629	472.894**	86.8%
Resin Type	1	7.526	24.953*	4.4%
Brine Contact Time	1	0.208	0.689	N.S.
Brine Volume	1	0.001	0.002	N.S.
Error	3	0.905		8.8%

*Significant at 95% confidence interval
**Significant at 99% confidence interval
N.S. = Factor Not Significant

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Objective 2 - Resin Regeneration Column Study
Salt Mass Loading vs. Ra-226 Removal



Objective 3 - Resin Regeneration Field Verification Study
Overview

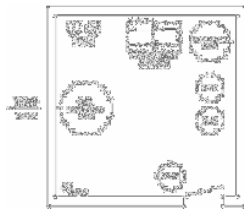
- Obtain cation resin samples from treatment plants in service for more than 1 year:
 - Pelham, NH
 - Windham, NH
- Grab samples - Resin before and after cleaning
- Clean resin using optimized regenerate solution from previous work
- Compare existing cleaning practices with the results

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Objective 3 - Resin Regeneration Field Verification Study
Pelham Site Layout



Water Treatment Building
For Apartment Complex
Pelham, NH



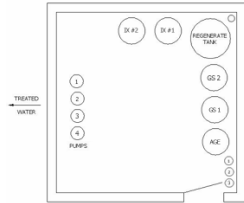
Existing Treatment Building Layout

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Objective 3 - Resin Regeneration Field Verification Study
Windham Site Layout



Water Treatment Building
 For Windham Public Water
 Windham, NH



Existing Treatment Building Layout

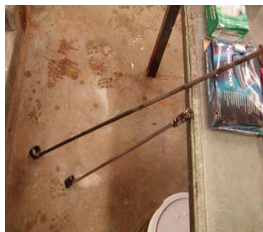
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Objective 3 - Resin Regeneration Field Verification Study
Site Comparison

	Pelham, NH	Windham, NH
EPA ID	1852080	2542030
Date Installed	Jan-96	Nov-05
Treatment for	22 Apartments	Small Community (200 Connections)
Average Flow	2.4 gpm	80 gpm
Frequency of Backwash	2 days	1 day
Radium-226 (pCi/L)	10.4, 16	0.8 -4.4
Radium-228 (pCi/L)	0.1, 0.9	0.4
Gross Alpha (pCi/L)	0.6	4
Uranium (pCi/L)	27-81	30
Well Depth	575-625 ft	700-950 ft

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Objective 3 - Resin Regeneration Field Verification Study
Sample Locations



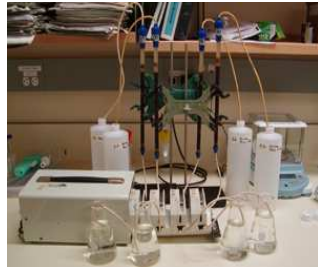
- Raw Water (2L)
- Brine (500 mL)
 - Before Cleaning
 - After Cleaning
- Resin (200 g)
 - Before Cleaning
 - After Cleaning
- Treated Water (2L)

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Objective 3 - Resin Regeneration Field Verification Study
Procedure Photo Summary



Adding Resin to Column



Column Setup

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Objective 3 - Resin Regeneration Field Verification Study
Sample Photo Summary



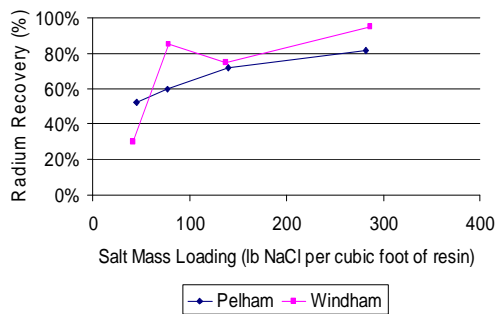
Resin Samples



Brine Samples

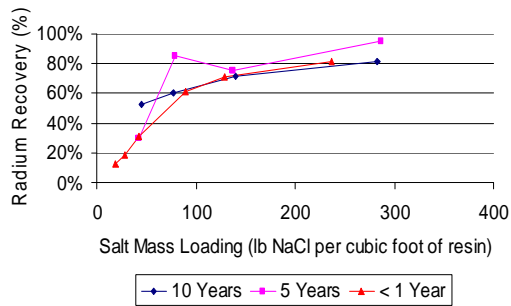
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**Resin Recovery vs. Salt Mass Loading
 for Field Verification Study**



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Resin Recovery vs. Salt Mass Loading for Age Comparison



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Conclusions

- Objective 1
 - Resin Exhaustion Study
 - Ra-226 accumulation is possible on cation exchange resins and can occur after hardness breakthrough
- Objective 2
 - Resin Regeneration Batch Studies
 - Brine strength or concentration of salt in cleaning solution is most influential factor
 - Resin Regeneration Column Study
 - Higher salt mass resin loadings (lb NaCl per ft³ resin) will more effectively clean cation exchange resins
 - Higher salt mass loadings show diminishing removals (non-linear relationship)
 - No radium-226 removals greater than 85%
- Objective 3
 - Resin Regeneration Field Verification Study
 - Similar radium-226 removals despite resin age
 - Treatment plants with regular maintenance and full salt crocks can extend the life expectancy and effectiveness of the ion exchange resin in drinking water treatment

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Recommendations

- Treatment Operators
 - Maintain high salt mass loading on resin to optimize regeneration and Radium-226 removal from cation exchange resins
- Designers
 - Consider space requirements for ease of maintenance for operators when designing treatment system layout
- Developers
 - Consider other drinking water sources if groundwater contains high levels of radionuclides

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Thank You.

Questions? Comments? Concerns?

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